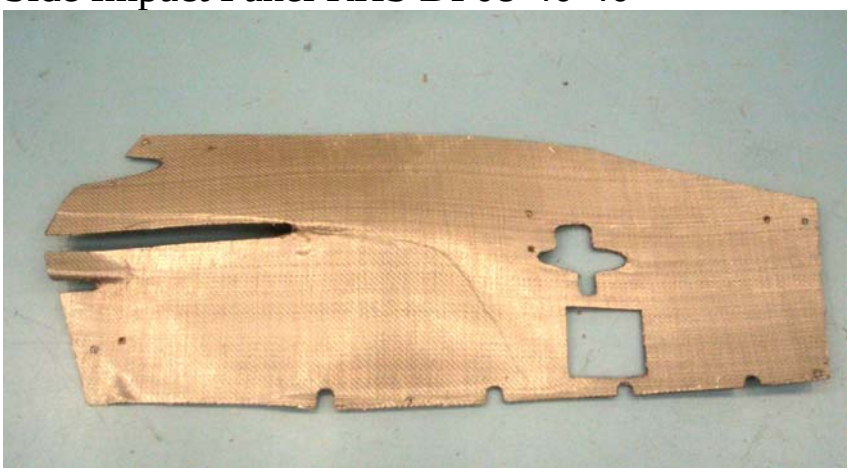
Technical Bulletin

DP08	TB009-DP08-2010	Elan Motorsports Technologies	
From:	Andrew Leefe Kendon		
Subject:	***Side Impact Panels***	***Date:***	**May 15th, 2010**

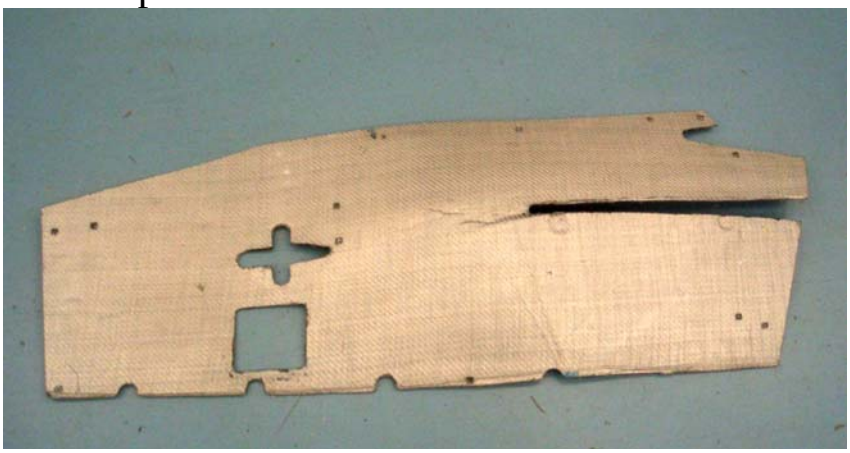
F2000 SIDE IMPACT PANELS INSTALLATION

Parts required

Side Impact Panel RHS DP08-40-40



Side Impact Panel LHS DP08-40-039



Pipe Clamps

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Also Rivet Nuts Ref 95105A119

Although the panels will be sent in a trimmed condition, it is inevitable that a certain amount of fitting will be required.

Offer up panel DP08-40-039, to the LHS of the car, with the lower edge of the panel lining with the lower edge of the frame, and the panel forward edge approx 11.25” from the chassis front. Clamp the panel in position, and using the panel as a guide, spot through holes to position nutserts in the flat tubes of the frame. On the inside of the frame, position the pipe clamps and mark the mounting hole positions onto the panel. Remove the panel from the frame, and drill off pipe clamp mounting holes.

Once all holes have been drilled, reposition the panel and secure in place. Repeat process for the RHS panel DP08-40-040

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Prototype panels in position

LHS

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RHS

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